

Among the many types of noodles introduced to Japan from China, udon has become the favorite noodle of western Japan. Hand-pulled somen noodles, made by stretching a dough of flour mixed with salt, water and oil until it becomes thin, are a classic summertime treat. In western Japan's Kansai region, the clear broth used with **udon** is made from a soup stock seasoned with salt and a light soy sauce. While in the Kanto region of eastern Japan, sugar, mirin and dark soy sauce are added to the stock. **Soba** noodles, which are made from buckwheat, became widely eaten among Japan's population in the mid-17th century. Both soba and udon are boiled and served in a bowl with broth, then topped with kamaboko fish sausage, chicken, shiitake mushroom or egg, along with condiments such as sliced green onion or ground chili pepper. Cooked soba and udon can also be served "dry" on a bamboo sieve and dipped in a deeply-flavored broth, with spices such as wasabi, ginger and chili peppers.

Ramen noodles in modern Japan differ from the Chinese version and feature a range of soup flavors based on soy sauce, salt, miso, butter and pork stock. In order to create a complex flavor that cannot be reproduced at home, ramen restaurants make their soups from a combination of chicken and pork bones, dried bonito, dried sardines and seafood. Restaurants compete fiercely to innovate in offering an abundance of ramen flavors and varieties. The most popular ones often attract long lines of customers.



